

## **Specification**

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Dimensions (LxWxH)	1700x1242x1372mm
Weight:	ca. 600 Kg
Power Rating: Pn (max)	2-4 kW
current Rating: In	15 A
Pre-fusing	1 / 16 A slow
voltage Rating : Un	3x230/400V/N/PE
rated frequency : fn	50 / 60 Hz
Main connection:	3 Phase
Power consumption:	5 kW
Voltage fluctuation tolerance	6% / -10%
Main connection	3 Phase
Voltage Rating : Un	3x230/400V/N/PE
Power Consumption max:	10 KW
Max. Fuse	32 A slow
Capacities/consumables	
2x Solder pot	2x 13 kg
Flux	1 Liter
Nitrogen	2,6 m <sup>3</sup> /h
Nitrogen connection	3 bar
Extraction quantity	150 m <sup>3</sup> /h
Soldering module:	
Power	2 kW
solder pot capacity	ca. 13 kg
warm-up time	45 to 60 Minutes
Solder temperature	max. 320°C
Flux module:	
Flux capacity	1 l
Spray width	adjustable
Flux speed	adjustable
fluxing lines	30 mm/sec
fluxing points	0,1 sec.
Preheat module:	
Type	flat-quartz-heater
Power	1,5 KW – 6 KW

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